

	MODEL	DATE	NUMBER
	S-TYPE, X-TYPE, XJ	14 MMM 2008	JTB00092 (Issue 1)
SERVICE		TECHNICAL BULLETIN	

SECTION: 211

Revised Workshop Procedure - Remove/Install Steering Gear

AFFECTED VEHICLE RANGE:

S-TYPE (X200)	VIN:	L00600 - Onwards
	Model Year:	2000 - Onwards
X-TYPE (X400)	VIN:	C00344 - Onwards
	Model Year:	2002 - Onwards
XJ (X308)	VIN:	F00103 - Onwards
	Model Year:	2000 - 2003
XJ (X350)	VIN:	G00442 - Onwards
	Model Year:	2004 - Onwards

CONDITION SUMMARY:

Situation: A new workshop procedure has been developed for the removal and installation of the steering gear. It is no longer necessary to remove the road wheels or track rod ends.

Action: In the event you should have to remove / install the steering gear, follow the Repair Procedure outlined below.

PARTS:

No parts required

TOOLS:

No special tools required

WARRANTY:



NOTE: Repair procedures are under constant review, and therefore times are subject to change; those quoted here must be taken as guidance only. Always refer to DDW to obtain the latest repair time.

DDW requires the use of causal part numbers. Labor only claims must show the causal part number with a quantity of zero.

NOTE: The information in Technical Bulletins is intended for use by trained, professional technicians with the knowledge, tools, and equipment required to do the job properly and safely. It informs these technicians of conditions that may occur on some vehicles, or provides information that could assist in proper vehicle service. The procedures should not be performed by "do-it-yourselfers." If you are not a Dealer, do not assume that a condition described affects your vehicle. Contact an authorized Jaguar service facility to determine whether the bulletin applies to a specific vehicle.

WARRANTY (CONTINUED):

Description	SRO	Old Time (Hours)	New Time (Hours)
S-TYPE (X200) L00001 - L86901: Steering gear remove and install	57.10.01	1.90	1.30
S-TYPE (X200) L86902 - M44997: Steering gear remove and install		2.20	1.30
S-TYPE (X200) M44998 - N13088: Steering gear remove and install		2.10	1.50
S-TYPE (X200) N13089 - N52047: Steering gear remove and install		1.70	1.40
S-TYPE (X200) N52048 - R99999: Steering gear remove and install		2.10	1.50
X-TYPE (X400) (All) C00001 - D55321: Steering gear remove and install		2.80	2.60
X-TYPE (X400) (All) D55322 - V99999: Steering gear remove and install		2.80	2.60
X-TYPE (X400) (All) C00001 - D55321: Steering gear remove and install for access	57.10.01.90	2.80	2.60
X-TYPE (X400) (All) D55322 - V99999: Steering gear remove and install for access		2.80	2.60
X-TYPE (X400) (All) C00001 - V99999: Steering rack pipe seals - vehicle set renew	57.10.33	2.90	2.70
XJ (X350) G00001 - H99999: Steering gear remove and install	57.10.01	2.00	1.50
XJ (X350) G00001 - H99999: Steering gear remove and install for access	57.10.01.90	1.20	1.10
V8XJ (X308) F00001 - F99999: Steering gear remove and install	57.10.01	2.00	1.60

Normal warranty policy and procedures apply

REPAIR PROCEDURE:

REMOVAL AND INSTALLATION: STEERING GEAR



**NOTE: GLOBAL TECHNICAL REFERENCE (GTR) LOOKUP SEQUENCE IS AS FOLLOWS:
GTR HOME > NAS > MODEL > CHASSIS > WORKSHOP MANUAL > 211: STEERING SYSTEM > 211-02: POWER STEERING**

1. Refer to Workshop Manual (GTR) section 211-02: Power Steering, for the revised removal / installation instructions.